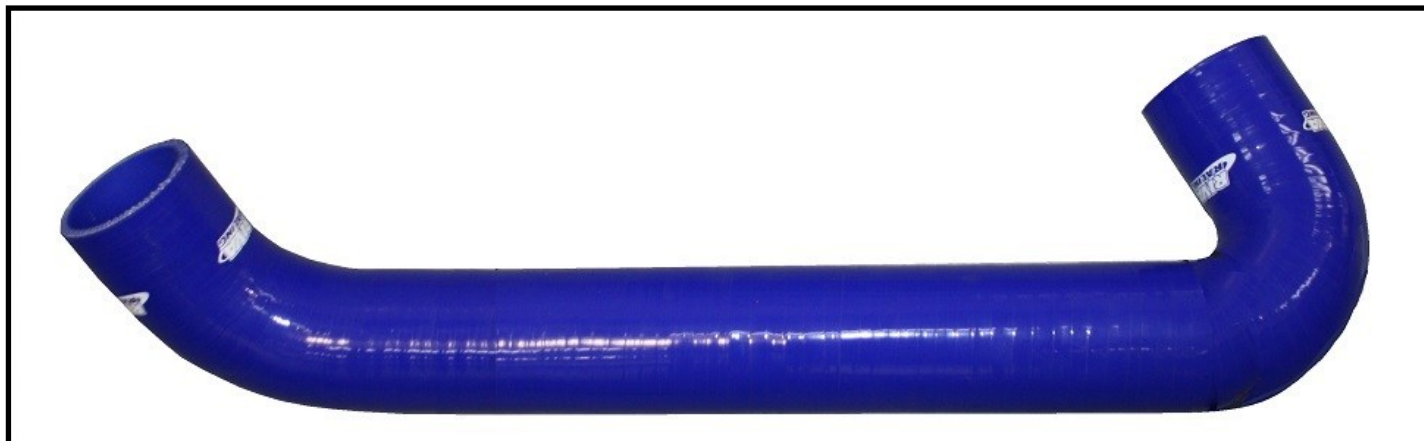




**RIVA RACING**  
PERFORMANCE PRODUCTS & ACCESSORIES

## Free Flow Exhaust

RY16130



**Applications:** 2021& Newer Yamaha SuperJet

**Approximate Installation Time:** 0.5 Hr.

**Recommended Specialty Tools:** **Part #**  
None N/A

**Required Materials:** **Part #**  
None N/A

### GET THE LATEST UPDATES!

Prior to installation, go to the RIVA Racing online Instruction Library to download the latest version of these instructions:

<https://rivaracing.com/instructions>

**Caution:** Whenever using electric or battery operated tools inside the hull be sure it is well ventilated and no fumes are present. Failure to do so could result in a fire, or explosion and serious personal injury or death.

**No Smoking.**

**Allow engine to cool completely before performing installation.**

**This kit is not intended for use on pollution controlled vehicles. Installation on pollution controlled vehicles may constitute a violation of state or local statutes.**

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

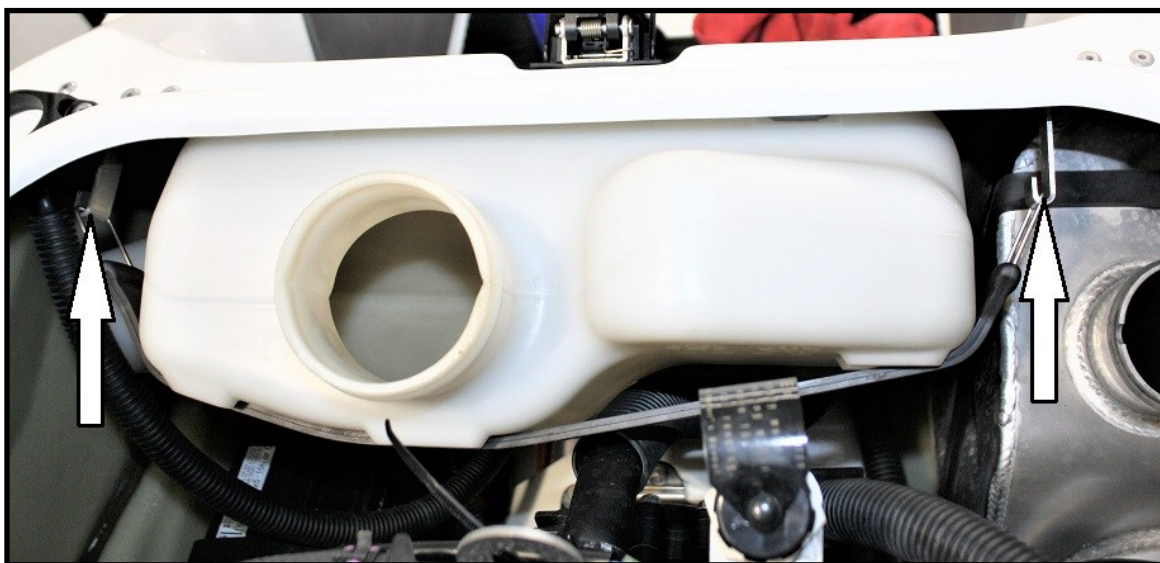
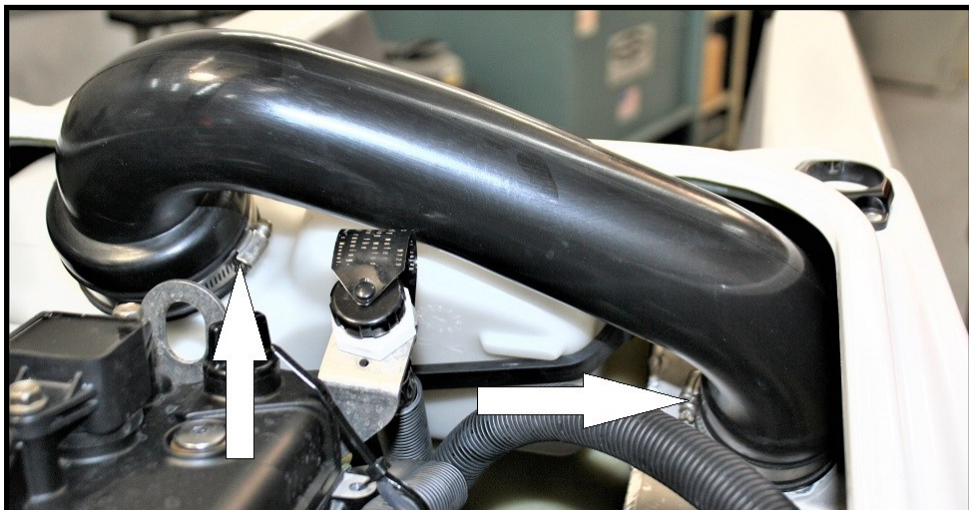
## - INSTALLATION INSTRUCTIONS -

Remove engine compartment lid.

Disconnect battery cables from battery terminals. **Note: Disconnect negative battery terminal first.**

Loosen hose clamps on both ends of OEM exhaust hose. (Figure 1)

Figure 1



Remove OEM exhaust hose. Save small clamp for re-use

Remove rubber strap retaining exhaust resonator. (Figure 2)

Figure 2

Loosen clamp on coupler connecting resonator to exhaust outlet. (Figure 3)

Figure 3





## - INSTALLATION INSTRUCTIONS -

Remove exhaust resonator from craft.

Loosen hose clamp securing coupler to exhaust outlet. (Figure 4)

Remove coupler from craft. Save clamp for re-use.

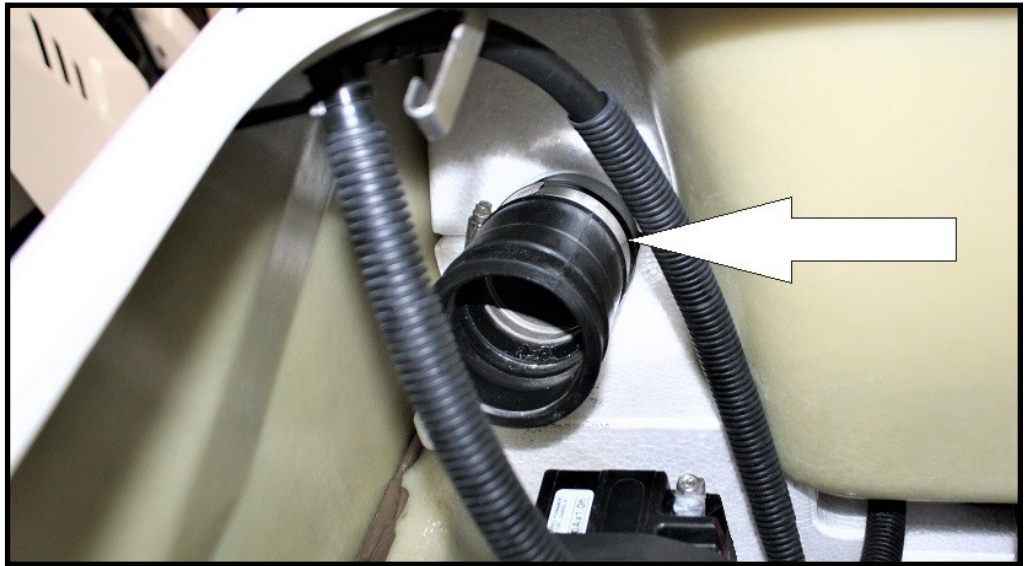


Figure 4



Loosely install OEM clamps onto supplied Free Flow Exhaust hose as shown. (Figure 5)

Figure 5

Install Free Flow Exhaust onto exhaust outlet and waterbox. Slide clamps into position and tighten. **Notes: Lubricate hose and flanges with foaming glass cleaner to ease installation. Do not overtighten clamps.** (Figure 6)

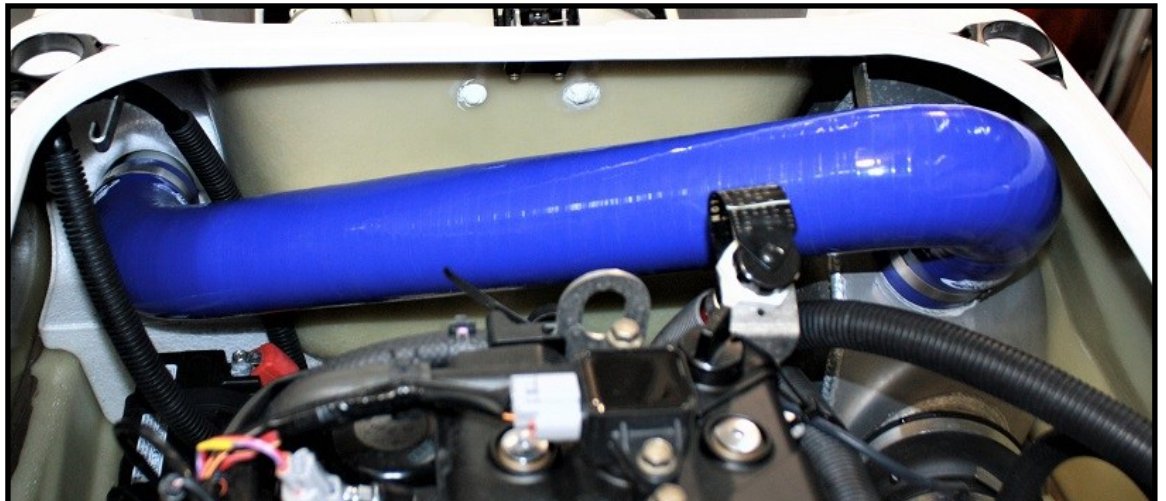


Figure 6

Reconnect battery cables. **Note: Connect positive cable first.**

Check bilge for rags, etc.

Run craft on flush hose to check for proper operation.

Replace engine compartment lid.

***Remember, the water belongs to everyone.***

***Please ride responsibly and respect the environment!***

**Technical Support**

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:

RIVA Technical Support directly at (954) 247-0705 or by e-mail at [tech\\_support@rivaracing.com](mailto:tech_support@rivaracing.com).

**Limited Warranty**

RIVA Free Flow Exhausts carry a 6 month limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.